

Plant #  
**624**



## Phenol Plant - 215,000 TPY

**Capacity:** 215,000 TPY

**Process Information:** This plant produced phenol and acetone by processing hydrocarbons through oxidation, cleavage, distillation, and purification steps

**Major Equipment:**

- Oxidizers A, B, C, D
- 1st stage cleavage reactor
- 2nd stage cleavage reactor
- Phenol purification resin bed
- AMS hydrogenation reactor
- Primary stripper
- Secondary stripper
- Crude acetone column
- Acetone product column
- Crude phenol column
- Hydrocarbon removal column
- Phenol finishing column
- AMS topping column
- AMS tailing column
- Wastewater column
- Vent scrubber

### Overview

Used phenol plant in excellent condition for sale immediately available. Plant shut down, fully cleaned and mothballed. Complete technical documents available.

**For more  
information contact**

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