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# **Carbon Dioxide Liquefaction Plant - 150 STPD**

## Capacity: 150 STPD

#### Raw Materials: Carbon Dioxide

**Process Information:** The plant is designed to purify lowpurity carbon dioxide to 99.99% (beverage grade) and liquefy the pure CO2.

## **Major Equipment**

- Gas-Gas Cooler, 3 pcs, plant E-100
- CO2 Precooler and Precooler Knockout Drum
- CO2 Dryer Regeneration Gas Heater
- CO2 Booster Compressor Oil Separator
- CO2 Intercooler
- Guard Adsorber Dust Filter
- CO2 High Stage Compressor Oil Separator
- CO2 Final Oil Separator, CO2 Sulfur Scrubber
- CO2 High and Low Temperature Aftercooler
- CO2 Aftercooler and Aftercooler Knock Out Drum
- CO2 After Cooler Oil Separator
- CO2 Regeneration Gas Exchanger
- CO2 Dryers and CO2 Reboiler
- CO2 Stripping Column
- CO2 Vent Condenser
- CO2 Condenser and Subcooler
- CO2 Booster Compressor, CO2 High Stage Compressor
- (2) 350 Tons Liquid CO2 Storage Tanks

# **Brief Plant Description**

Used 150 STPD Carbon dioxide liquefaction plant including CO2 compression, purification and liquefaction units as well as ammonia refrigeration system. Designed by SALOF. Inlet CO2 feed gas contains 97.53% of CO2, 2.44% of H2O and 0.03% of N2, at pressure of 4.4 PSIG and temperature of 105 °F. A booster increases the gas stream pressure to 300 PSIG through 2-stage compression. After a series of filters and dryers, the gas is liquefied into beverage-grade liquid CO2 (99.99% purity). The plant is skid-mounted type. All the major process equipment is inside a building, maintained in good condition. Full technical documentation is available. Also available are two liquid CO2 storage tanks (700 tons).

For more

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